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D3759-1
Job Sheet 192846



Part No: D3759-1

Job Qty: ~~80 pcs~~

Part Name: Bushing

79 pcs



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/2/19

Job Tracking No:

Due Date: 4/8/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A 08-03-04 new issue DD verified by: LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	80 pcs	4/8/19	4/8/19	0.02	3.20	Hardinge - 1		JBD 19/04/06
120	QC 8	80 pcs	4/8/19	4/8/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		WJS 19/4/18
130	Packaging 3-1 - Stock - B4B	80 pcs	4/8/19	4/8/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	WA004-6
					Packaging 3 - 28 - B4B	APR 09 2019
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	80 pcs	4/8/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	DAG
					QC 21 - SA - 53	21
						APR 09 2019
Part Op 100 - Hardinge CNC LATHE SMALL Turn per Folio FA727 and Dwg D3759 DO NOT Deburr ENDS Descriptions: 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) *****STOCK IN BASKET CELL***** LOCATION: WA004-6 140 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
M304R0.375	304 Round Bar 0.375	5.8000 ft (.0725 ea)	100-Hardinge - 1		515660D	
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Hardinge - 1	M304R0.375	6	34	0		
Part Specifications						
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments	
1	Bushing	0.375inches + 0.000 - 0.020	0.375 0.355			
2	Bushing	0.257inches + 0.005 - 0.001	0.262 0.256			
3	Bushing	0.750inches ± 0.010	0.760 0.740			



Container No: S170184



Part: D3759-1

Job No: 192846

Serial No/Batch: S170184

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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